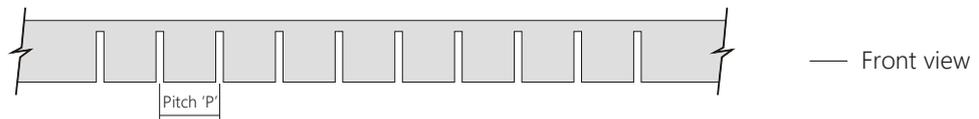


Step 1: Slot Frame

Do not cut through this leading edge or any part of profile shaded in blue.



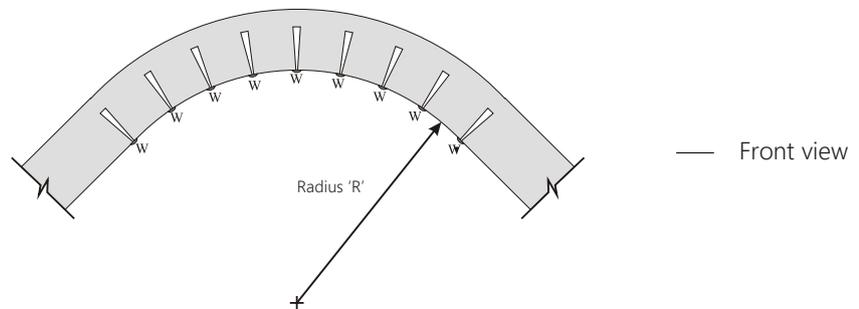
Pitch 'P' dependant on required radius 'R'.



Step 2: Bend Frame

OPTION 1: Welding

After curving, weld closed end of frame as shown at 'W'.



OPTION 2: Riveting

Radius Cover #7202
(used for curved boxes)



- We advise only those experienced in making flex boxes should attempt making curved and irregular shaped signs -
- For more information on creating curves with our Flex Systems, please contact us -