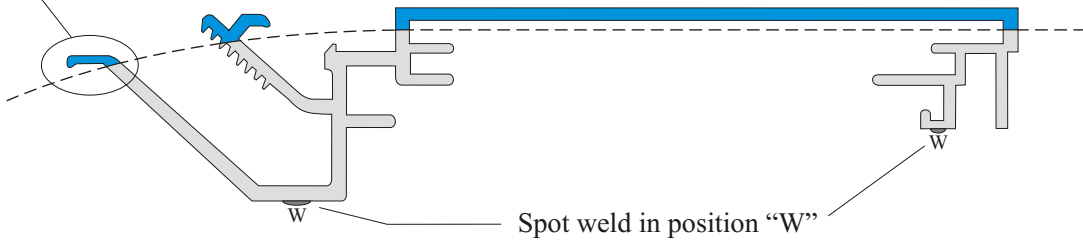# Econoflex Profiles
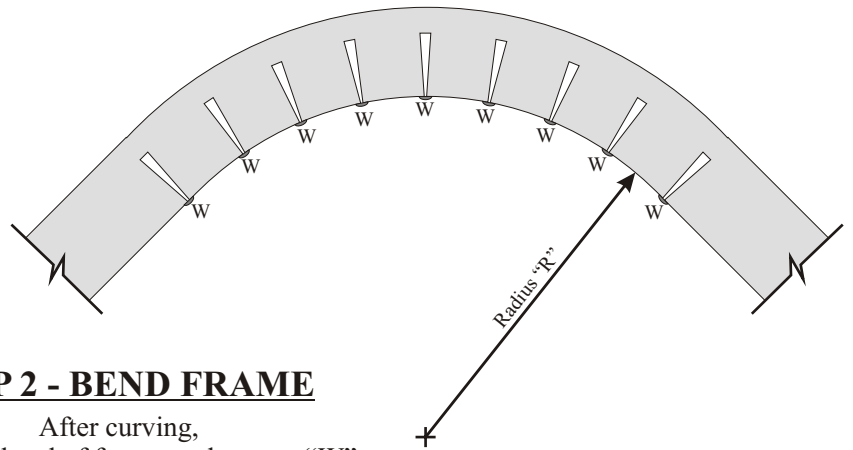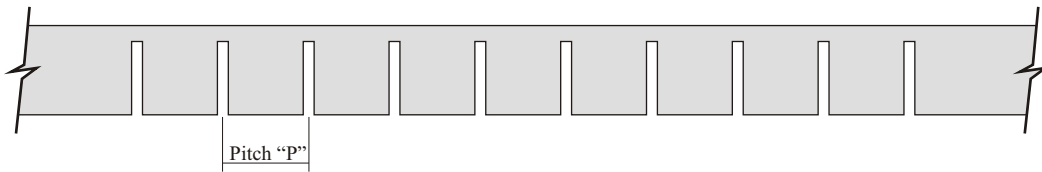## Method for curving profiles.

SignComp™ Europe

Do not cut through this leading edge
or any part of profile shaded in blue.

Cut distance "P" varies from 20mm to 100mm
according to the size of radius required.

Spot weld in position "W"

STEP 1 - CUT FRAME   (Pitch "P" dependant on required radius "R")

Pitch "P"

STEP 2 - BEND FRAME
After curving,
weld closed end of frame as shown at "W".

Radius "R"

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Radius Cover #7202
(used for curved boxes)

If aluminium welding tools are not available,
it is recommended that a strip of aluminium is
riveted to the formed signcase, to hold the shape,
and to put back the strength removed by cutting.